



# cansew inc.

formerly / anciennement  
Canadian Sewing Supply Ltd. / Ltée - established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings.  
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

3 January 2007

Tulmar Safety Systems  
1123 Cameron Street  
Hawksbury, Ontario  
K6A 2B8


Att. Sandra Nadeau

## CERTIFICATE OF COMPLIANCE

This is to certify that the items mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 3 January 2007, have been produced in accordance with the requirements of Purchase Order no. 12195-00 of the same date:

- Bonded Nylon CBB92, colour OG107, V-T-295, Type 2, Class A, Size F - 50.94 lb (60 cones), lot nos. 596136-603456
- \*-Bonded Nylon CBB92, colour black, V-T-295, Type 2, Class A, Size F - 17.59 lb (20 cones), lot no. 623130
- Bonded Nylon CB207, colour black, V-T-295, Type 2, Class A, Size 3 - 19.48 lb (20 cones), lot no. 634807

Yours truly,

for   
Hershie Schachter  
CANSEW INC.

**MONTREAL - Head Office/Siège social**  
111 Chabanel W / O H2N 1C9  
Administration (514) 382-2807  
Commandes/Orders (514) 382-2801  
1-800-361-7722  
FAX: (514) 385-5530

**TORONTO**  
28 Apex Rd. M6A 2V2  
(416) 782-1122  
1-800-387-8584  
FAX: (416) 782-8358

**WINNIPEG**  
1674 Church Ave R2X 2W9  
(204) 942-4264  
1-800-665-0701  
FAX: (204) 947-9280

**CALGARY**  
3932 - 29th St. N.E. T1Y 6B6  
(403) 291-4494  
1-800-667-4197  
FAX: (403) 291-5139

**VANCOUVER**  
1615 Venables St. V5L 2H1  
(604) 682-4341  
1-800-580-0737  
FAX: (604) 682-4196

info@cansew.ca

www.cansew.ca

TCC # 2530/13



E.F. Walter Inc.	<b><u>CERTIFICAT DE CONFORMITÉ</u></b> <b><u>CERTIFICATE OF COMPLIANCE</u></b>		Approved <u>JR</u> Date <u>1/3/02</u>
Revision # 0	Revision date: January 30, 2002	Doc # F.7.5.5.A	Page 1 of 1

Date : 07/15/2005

VENDU À  
SOLD TO

6048

TULMAR SAFETY SYSTEMS INC.  
1123 CAMERON STREET  
HAWKESBURY ONT  
K6A 2B8

FOURNISSEUR  
VENDOR

E.F. WALTER INC.  
5000 HICKMORE  
ST. LAURENT, PQ  
H4T 1K6

Commande / Order # 10280

Notre / Our Reference # 37736

Nous certifions par la présente que la totalité du matériel inscrit ci-dessous a été inspecté et vérifié et est conforme aux devis et aux normes mentionnés sur votre commande.

We hereby certify that all of the material listed below has been inspected and tested and conforms to the drawings and / or specifications stated on your purchase order.

Item	Quantité Quantity	Piece # Part #	Description
742050004	10.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/2" X 42" X 72' (NO SKIN) ASTM D1056 2A2
742012002	5.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/8" X 42" X 72' (NO SKIN) ASTM D1056 2A2
			FLAME RESISTANCE
			SERVICE TEMP -40 DEG F TO +200 DEG F

Signé  
Signed
 July 15, 2005

EC #1637-001/01 (S)



# J. ENNIS FABRICS LTD.

*Wholesale Distributor of Textiles and Supplies*

October 20, 2006

**Fax To: Tulmar Safety Systems**

**Fax: 613-632-2030**

**Attention: Sandra Nadeau**

**Fax From: Deanna Penner**

**EDMONTON  
HEAD OFFICE**  
12122-68 Street  
Edmonton AB T5B 1R1  
Canada  
Phone: (780) 474-5721

## Certificate of Conformance

**Re: PO 11878 for Oxford 7 Black**

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:  
As per mill documentation:

**Oxford** is in compliance with the following standards:

**Width:** Product is 58 Inches Wide.

**Roll Size:** Average Roll Length is 75 Yards.

**Weight:** Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

**Content:** 100% Nylon

**Coating:** Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.))

**Denier:** Yarn is 420 Denier.

**Thread Count:** Construction is 62 x 38 Threads per Square Inch

**Protective Finish:** Product is Water Repellent.

**Hydro Resist:** AATCC 127 (Suter): Average 800 mm

**Manufacture Date:** 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283 &  
2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

**Lot Number:** 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283  
2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely,

**J. Ennis Fabrics Ltd.**

*D. Penner*

Deanna Penner  
Product Development

**TORONTO**  
6800 Kenway Drive  
Mississauga ON L5T 2N3  
Canada

**CALGARY**  
2nd Floor 337-17 Avenue SW  
Calgary AB T2S 0A5  
Canada

**VANCOUVER**  
13911 Bridgeport Road  
Richmond BC V6V 1J6  
Canada

English: 1-800-66-ENNIS

Fax: (780) 479-6135  
[www.jennisfabrics.com](http://www.jennisfabrics.com)

Français: 1-888-66-ENNIS

TSC # 1495/10



# CLIFTON

## Adhesive, Inc

Industrial Adhesives & Coatings

Date: 6/24/08

Shipper #: 10307

### Certificate of Compliance

This letter certifies that 11 x 5 gallon pails of LA4009 Adhesive,  
lot number (s) 08-158 was shipped to you on 6/24/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications  
which include quality control and assurance procedures. The material was  
manufactured on 6/6/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture  
Expiration Date: 6/6/09

This letter certifies that 4 x quart cans of CATUR Accelerator,  
Lot number 08-156 was shipped to you on 6/24/08.

08/06/24

Clifton Adhesive, Inc manufactured this material according to internal specifications  
which include quality control and assurance procedures. The material was  
manufactured on 6/4/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture  
Expiration Date: 6/4/09

Sincerely,

Daniel Constantino  
Quality Assurance Mgr/ISO Coordinator

Burgess Place • Wayne, NJ 07470 USA  
Phone: 973-694-0845 • Fax: 973-694-5678  
[www.cliftonadhesive.com](http://www.cliftonadhesive.com)

TSS # 7122/22 (S)

# RELEASE NOTE

# TULMAR

# COPY

Release Note No.  
**R92-29826**  
Ship Date  
20-Aug-08

Tulmar Safety Systems Inc.  
123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
E-Mail: CATULSAF1123HAW  
www.tulmar.com  
Email: info@tulmar.com

## Ship To:

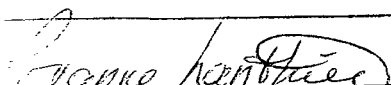
**Dart Aerospace**  
1270 Aberdeen Street  
Contact: C Lavoie 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Order No.	Order Date	Customer No.	Sales Rep.	
11805	13-Aug-08	CDART100	Barney Bangs	
Customer PO Number	Ship Via	Packing Slip No.		
PO00006929	Pick-Up	29826		
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				
411-101	30	EA	30	
Dart Blade Fold Kit - Pad #2/ Drawing No: (Ref B67-43001-83 Rev B1) DWG Rev: NR Comments: Lot No: BATCH0000000002 Qty: 30				
411-102	10	EA	10	
Dart Blade Fold Kit - Pad #3/ Drawing No: (Ref B67-43001-85 Rev B1) DWG Rev: NR Comments: Lot No: BATCH0000000003 Qty: 10				

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

  
Authorized Inspector

08/20/2008  
Date

**TULMAR****COPY**

Packing Slip No.

**29826**

Ship Date

20-Aug-08

Tulmar Safety Systems Inc.

1123 Cameron Street

Hawkesbury, ON K6A 2B8 CA

Tel: 613-632-1282

Fax: 613-632-2030

FID: CATULSAF1123HAW

Email: info@tulmar.com

Bill No:

**Dart Aerospace**

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**


1270 Aberdeen Street

Contact: C Lavoie 613-632-9577

Hawkesbury, ON K6A 1K7. Canada

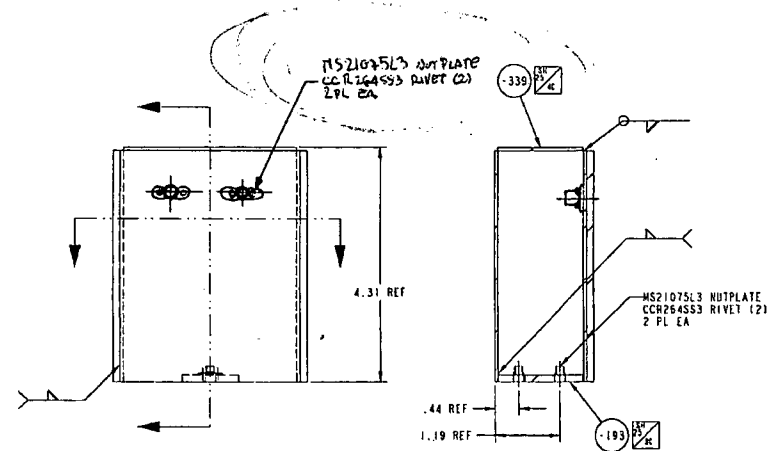
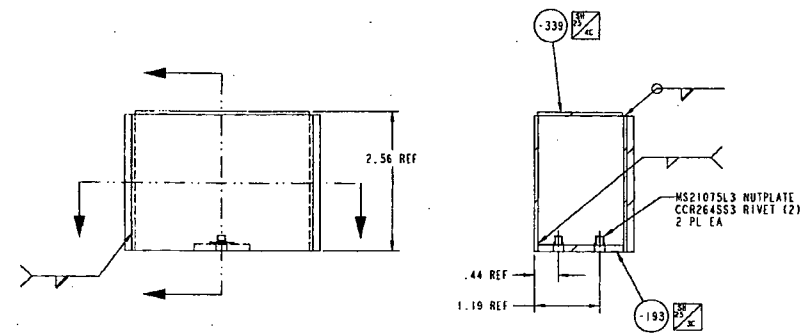
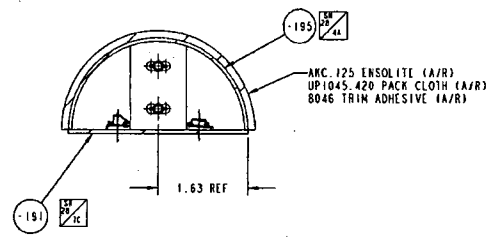
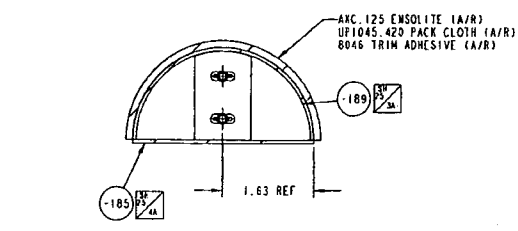
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.	
21805	13-Aug-08	CDART100	Barney Bangs	R92-29826	
Customer PO Number	Ship Via	PPD/COL	Qty Shipped/Returned	Qty Backordered	
PO00006929	Pick-Up				
Item No.	Description	Qty	UOM	Qty Shipped/Returned	Qty Backordered
1011-101	Test Blade Fold Kit - Pad #2/ Drawing No: (Ref B67-43001-83 Rev B1) Rev: NR Lot No: BATCH0000000002 Qty: 30	30	EA	30	
1011-102	Test Blade Fold Kit - Pad #3/ Drawing No: (Ref B67-43001-85 Rev B1) Rev: NR Lot No: BATCH0000000003 Qty: 10	10	EA	10	



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO 40074

RELEASED



⑥ -83 SHORT D-PAD ASSEMBLY  
SCALE 1.000

② -85 LONG D-PAD ASSEMBLY  
SCALE 1.000

PREMIER AVIATION, INC.			
8001 Aviation Parkway, Grand Prairie, Texas 75050			
SIZE: 1/2	DATE: 10/81	REV: 8	BY: BL
D10SUV8		B67-43001	
REUSE:	INT:	SHEET: 17	OF: 45

ORIGINAL

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: PB67-43001-85 PAR #: N/A Fault Category: Supplier Failure NCR: Yes No DQA: Yes Date: 08/08/20  
 QA: N/C Closed: Yes Date: 08/08/20

NCR: <u>40097</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
8/8/20	# H/O	Durking QC inspection all 10 parts were found to have the PB6743001-F1 Plates holes caused from the mark.	QS/412	burn holes open as per Dwg. using a hot round Bar to size.	EP 08/08/20	S 08/08/20	QS/412	S 8/8/20
		R.C. Talmar cover holes. (not specified on the drawing) * Premier drawing *						

NOTE: Date & initial all entries



Date: Wednesday, 25/06/2008 3:28:10 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONG D-PAD ASSY

Job Number: 40097

Part Number: PB674300185

Job Number:



Seq. #: Machine Or Operation: Description :

14.0

QC6

DIMENSIONAL CHECK



(PB) →

Comment: DIMENSIONAL CHECK

S 08/08/21 (X10)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PAT.E.

AS 08/08/26 (X10)

16.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/26 (X10)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/08/26

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 25/06/2008 3:28:10 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONG D-PAD ASSY

Job Number: 40097

Part Number: PB674300185

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- assemble and weld as per dwg B67-43001 (QSI004)

*Handwritten:* 08-08-12 10

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- grind weld smooth (not flush)

*Handwritten:* 08-08-12 10

8.0

QC10

VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

*Handwritten:* 08-08-12 10

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*Handwritten:* 08/08/12 (410)

10.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

*Handwritten:* 3:30 OF  
320  
4:00

*Handwritten:* M-P 08/08/12

*Handwritten:* (10X)

11.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

*Handwritten:* 08-08-12 (X10)

12.0

PG

PURCHASING



Comment: SEND TO TALMAR FOR FOAM AND FABRIC

*Handwritten:* P/O: 6929  
08/08/13 (10)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

*Handwritten:* 08/08/20 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 3:28:10 PM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LONG D-PAD ASSY
Job Number : 40097	
Estimate Number : 13399	
P.O. Number :	Part Number : PB674300185
This Issue : 25/06/2008 S.O. No. :	Drawing Number : B67-43001 P.12
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run : 40072	Material :
Written By :	Due Date : 04/07/2008 Qty: 10 Um: Each
Checked & Approved By : <u>JUD 08.6.25</u>	
Comment : est rev A new issue 08.06.19 EC verified: DD	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: u4

PK 08.07.02 10

2.0	PB6743001193	D-Pad Base
-----	--------------	------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

D-Pad Base

batch: 340031

PK 08.07.02 10

3.0	PB6743001339	D-Pad Top
-----	--------------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

D-Pad Top

batch: mf101279 40453

PK 08.07.02 10

4.0	PB6743001191	D-Pad Back Plate
-----	--------------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

D-Pad Back Plate

batch: 340036

PK 08.07.02 10

5.0	PB6743001195	D-Pad Face Plate
-----	--------------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

D-Pad Face Plate

batch: 34304 340038

PK 08.07.02 10